

RTP 199 X 135006 A

Polypropylene

RTP Company

Message:

Glass Fiber - Flame Retardant - Non-PBB/PBDE

General Information			
Filler / Reinforcement	Glass Fiber		
Features	Flame Retardant		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.52	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.10 to 0.30	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6210	MPa	ASTM D638
Tensile Strength	51.7	MPa	ASTM D638
Tensile Elongation (Yield)	5.0 to 7.0	%	ASTM D638
Flexural Modulus	5520	MPa	ASTM D790
Flexural Strength	86.2	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	130	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	640	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	143	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
1.50 mm	V-0		
3.00 mm	5VA		
Additional Information	Nominal Value	Unit	
Primary Additive	30	%	
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	2.0	hr	
Processing (Melt) Temp	191 to 232	°C	
Mold Temperature	32.2 to 65.6	°C	
Injection Pressure	68.9 to 103	MPa	

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