

HANWHA EVA 1315

Ethylene Vinyl Acetate Copolymer
Hanwha Chemical

Message:

HANWHA EVA 1315 is manufactured by Dow autoclave high pressure process and designed for variety of foam molding application such as shoes and sandals etc EVA 1315 is well known for its excellent processability and high quality assurance.

General Information			
Features	Foamable property		
	Workability, good		
	No additive		
Uses	Foam		
	Footwear		
Agency Ratings	FDA 21 CFR 177.1350(a)(1)		
Forms	Particle		
Processing Method	Foam treatment		
Physical	Nominal Value	Unit	Test Method
Density	0.938	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	1.8	g/10 min	ASTM D1238
Vinyl Acetate Content	15.0	wt%	Internal method
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shaw A	93		ASTM D2240
Shaw D	39		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	14.3	MPa	ASTM D638
Tensile Elongation (Break)	840	%	ASTM D638
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	< -76.0	°C	ASTM D746
Vicat Softening Temperature	66.0	°C	ASTM D1525
Peak Melting Temperature	88.0	°C	ASTM D3417
Additional Information			

Kneader Temperature: 90 to 110°CRoll Mill Temperature: 100°C

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Recommended distributors for this material

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