ALCOM® PA66 910/1.1 CF20

Polyamide 66

ALBIS PLASTIC GmbH

Message:

ALCOM® PA66 910/1.1 CF20 is a Polyamide 66 (Nylon 66) product filled with 20% carbon fiber. It can be processed by injection molding and is available in Asia Pacific, Europe, or North America. Applications of ALCOM® PA66 910/1.1 CF20 include engineering/industrial parts and automotive.

Characteristics include:

REACH Compliant

RoHS Compliant

Conductive

Heat Stabilizer

High Stiffness

General Information							
Filler / Reinforcement		Carbon Fiber,20% Filler by Weight					
Additive	Heat Stabilizer						
Features		Electrically Conductive					
		Heat Stabilized					
		High Stiffness					
Uses		Automotive Applications					
		Bearings					
		Machine/Mechanical Parts					
Agency Ratings	EC 1907/2006 (REACH)						
RoHS Compliance		RoHS Compliant					
Processing Method		Injection Molding	Injection Molding				
Physical	Dry	Conditioned	Unit	Test Method			
Density	1.22		g/cm³	ISO 1183			
Mechanical	Dry	Conditioned	Unit	Test Method			
Tensile Modulus	14200		MPa	ISO 527-2			
Tensile Stress (Break)	220		MPa	ISO 527-2			
Tensile Strain (Break)	3.0		%	ISO 527-2			
Flexural Modulus	13200		MPa	ISO 178			
Flexural Stress	310		MPa	ISO 178			
Impact	Dry	Conditioned	Unit	Test Method			
Charpy Notched Impact Strength	6.0		kJ/m²	ISO 179/1eA			
Charpy Unnotched Impact							
Strength	60		kJ/m²	ISO 179/1eU			
Thermal	Dry	Conditioned	Unit	Test Method			
Heat Deflection Temperature (1.8 MPa,							
Unannealed)	255		°C	ISO 75-2/A			

Vicat Softening				
Temperature	255		°C	ISO 306/B50
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity		1.0E+2	ohms	IEC 60093
Injection	Dry	Unit		
Drying Temperature -				
Desiccant Dryer	80.0		°C	
Drying Time - Desiccant				
Dryer	2.0 to 12		hr	
Processing (Melt) Temp	280 to 300		°C	
Mold Temperature	80.0 to 120		°C	

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