TYNEL® U4391

Polyether Imide

Tyne Plastics LLC.

Message:

Data was measured on natural colored test specimens.

| General Information | | | |
|--|----------------------------------|-------|-------------|
| Filler / Reinforcement | Glass Fiber,30% Filler by Weight | | |
| Features | High Heat Resistance | | |
| Forms | Pellets | | |
| Physical | Nominal Value | Unit | Test Method |
| Specific Gravity | 1.52 | g/cm³ | ASTM D792 |
| Molding Shrinkage - Flow (3.18 mm) | 0.30 | % | ASTM D955 |
| Hardness | Nominal Value | Unit | Test Method |
| Rockwell Hardness (M-Scale) | 114 | | ASTM D785 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Strength (Yield) | 165 | MPa | ASTM D638 |
| Tensile Elongation (Break) | 2.7 | % | ASTM D638 |
| Flexural Modulus | 8270 | MPa | ASTM D790 |
| Flexural Strength | 221 | MPa | ASTM D790 |
| Impact | Nominal Value | Unit | Test Method |
| Notched Izod Impact (6.35 mm) | 100 | J/m | ASTM D256 |
| Thermal | Nominal Value | Unit | Test Method |
| Deflection Temperature Under Load (1.8 MPa, Unannealed) | 210 | °C | ASTM D648 |
| Flammability | Nominal Value | | Test Method |
| Flame Rating (1.59 mm) | V-0 | | UL 94 |

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

