CoREZYN® COR31-DA-208

Thermoset Polyester

Interplastic Corporation

Message:

CoREZYN also supplies isophthalic and orthophthalic polyester resins for applications used in less severe environments. End-use applications include beams, pipes, channels, tubing and more.

General Information			
Features	High Reactivity		
	High Viscosity		
	Isophthalic		
	Medium Rigidity		
Uses	Piping		
	Tubing		
Additional Information	Nominal Value	Unit	
Gel to Peak	0.5 to 2.0	min	
Non-Volatile Content	66 to 71	%	
Peak Exotherm	221 to 249	°C	
Uncured Properties	Nominal Value	Unit	
Viscosity (25°C, Brookfield HBT)	2.2 to 2.8	Pa·s	
Gel Time ¹	2.5 to 5.5	min	
NOTE			
	SPI gel time run in 180°F (82°C)		
1	water bath, catalyzed with 1.0 phr		
1.	of 98% benzyol peroxide, minutes.		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

