

Tenac™ FS410

Acetal (POM) Homopolymer
Asahi Kasei Chemicals Corporation

Message:

Tenac™ FS410 is an Acetal (POM) Homopolymer product. It is available in Africa & Middle East, Asia Pacific, Europe, or North America. Applications of Tenac™ FS410 include engineering/industrial parts and housings.

Characteristics include:

- Flame Rated
- Homopolymer
- Lubricated
- Medium Viscosity
- Wear Resistant

General Information	
UL YellowCard	E48285-240811
Additive	Lubricant
Features	Good Wear Resistance
	Homopolymer
	Low Friction
	Lubricated
	Medium Viscosity
Uses	Engineering Parts
	Gears
	Housings

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.46	g/cm ³	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	9.0	g/10 min	ISO 1133
Molding Shrinkage - Flow	1.8 to 2.2	%	Internal Method
Water Absorption (23°C, 24 hr, 50% RH)	0.20	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	94		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3100	MPa	ISO 527-2
Tensile Stress			
Yield	65.0	MPa	ISO 527-2
--	66.0	MPa	ASTM D638
Tensile Elongation			
Break	20	%	ASTM D638
Break	18	%	ISO 527-2
Flexural Modulus			

--	2730	MPa	ASTM D790
--	3000	MPa	ISO 178
Flexural Strength	96.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	4.0	kJ/m ²	ISO 179
Notched Izod Impact	41	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed	172	°C	ASTM D648
0.45 MPa, Unannealed	164	°C	ISO 75-2/B
1.8 MPa, Unannealed	136	°C	ASTM D648
1.8 MPa, Unannealed	100	°C	ISO 75-2/A
CLTE - Flow	1.0E-4	cm/cm/°C	ASTM D696, ISO 11359-2
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
0.750 mm	HB		
1.50 mm	HB		

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