MAJORIS AG200

Polypropylene

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Message:

AG200 is a 20% chemically coupled glass fibre reinforced polypropylene compound intended for extrusion profile and blow moulding.

The product is available in natural, but other colours can be provided on request.

AG200 has been developed especially for demanding applications in various engineering sectors.

AG200 has high rigidity and impact strength, very good long term heat resistancy, good dimensional stability and good creep resistancy also at high temperatures.

APPLICATIONS

AG200 is recommended for the extrusion of profiles (automotive parts, building, electrical, furniture and construction profiles or pipes).

General Information					
Filler / Reinforcement	Glass Fiber,20% Filler by Weight				
Features	Chemically Coupled				
	Good Creep Resistance				
	Good Dimensional Stability				
	High Heat Resistance				
	High Impact Resistance				
	High Rigidity				
	Recyclable Material				
Uses	Automotive Applications				
	Building Materials				
	Construction Applications				
	Electrical/Electronic Applications				
	Furniture				
	Piping				
	Profiles				
Appearance	Colors Available				
	Natural Color				
Forms	Pellets				
Processing Method	Blow Molding				
	Extrusion				
	Pipe Extrusion				
	Profile Extrusion				
Physical	Nominal Value	Unit	Test Method		
Density	1.04	g/cm³	ISO 1183		

Melt Mass-Flow Rate (MFR) (230°C/2.16	0.70	g/10 min	ISO 1133
kg)			
Molding Shrinkage	0.90 to 1.1	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	76.0	MPa	ISO 527-2/50
Tensile Strain (Break)	5.0	%	ISO 527-2/50
Flexural Modulus ¹	4300	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	13	kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	38	kJ/m²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	141	°C	ISO 75-2/B
1.8 MPa, Unannealed	132	°C	ISO 75-2/A
Flammability	Nominal Value		Test Method
Flame Rating	НВ		UL 94
Extrusion	Nominal Value	Unit	
Cylinder Zone 1 Temp.	220	°C	
Cylinder Zone 2 Temp.	220	°C	
Cylinder Zone 3 Temp.	230	°C	
Cylinder Zone 4 Temp.	240	°C	
Melt Temperature	210 to 240	°C	
Head Temperature	240	°C	
Die Temperature	230	°C	
NOTE			
1.	2.0 mm/min		

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