

RTP 600 FR AB

Acrylonitrile Butadiene Styrene

RTP Company

Message:

Medium Impact - Flame Retardant - UL94 V-0

General Information			
UL YellowCard	E84658-251312		
Features	Medium impact resistance		
	Flame retardancy		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.22	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.60 - 0.80	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.30	%	ASTM D570
Moisture Content	0.10	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2210	MPa	ASTM D638
Tensile Strength	34.5	MPa	ASTM D638
Tensile Elongation (Yield)	8.0 - 12	%	ASTM D638
Flexural Modulus	2210	MPa	ASTM D790
Flexural Strength	56.5	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	270	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	1600	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	90.6	°C	ASTM D648
1.8 MPa, not annealed	87.8	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+14	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	2.0	hr	
Dew Point	-17.8	°C	
Processing (Melt) Temp	204 - 238	°C	

Mold Temperature	62.8 - 85.0	°C
Injection Pressure	68.9 - 103	MPa
Injection instructions		

Desiccant Type Dryer Required.

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