

# Moplen EP340M

Polypropylene Impact Copolymer

LyondellBasell Industries

Message:

Moplen EP340M is a nucleated heterophasic copolymer, suitable for injection moulding applications. It exhibits an excellent impact performance with good stiffness and processability. Moplen EP340M is designed for applications where very high impact resistance is a critical requirement. Typical areas of use are housewares, luggage, transport and cold storage crates and consumer components subjected to low temperatures and impact. The resin is also ideal as a base material in technical compounding.

General Information			
Additive	Nucleating Agent		
Features	Good Processability		
	Good Stiffness		
	High Impact Resistance		
	Impact Copolymer		
	Nucleated		
Uses	Compounding		
	Crates		
	Household Goods		
	Luggage		
	Sporting Goods		
	Toys		
Forms	Pellets		
Processing Method	Compounding		
	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	7.5	g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	10.0	cm <sup>3</sup> /10min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness (H 358/30)	46.0	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1150	MPa	ISO 527-2
Tensile Stress (Yield)	21.0	MPa	ISO 527-2
Tensile Strain			ISO 527-2
Yield	6.0	%	

Break	50	%	
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-20°C	7.0	kJ/m <sup>2</sup>	
0°C	9.0	kJ/m <sup>2</sup>	
23°C	45	kJ/m <sup>2</sup>	
Charpy Unnotched Impact Strength			ISO 179/1eU
-20°C	No Break		
0°C	No Break		
23°C	No Break		
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	80.0	°C	ISO 75-2/B
Ductile / Brittle Transition Temperature	-55.0	°C	ISO 6603-2
Vicat Softening Temperature			
--	144	°C	ISO 306/A50
--	58.0	°C	ISO 306/B50

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### Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

