

# Alathon® L5008HP

High Density (HMW) Polyethylene  
LyondellBasell Industries

Message:

Alathon L5008HP is a bimodal, high molecular weight, high density polyethylene resin with excellent processing characteristics. L5008HP is selected by customers for pressure pipe applications including industrial piping, mining, oil & gas gathering, municipal water service lines and sewers. When L5008HP is combined with an Equistar approved black at the correct loading, this compound meets the following standards:

Plastics Pipe Institute (PPI) PE 4710 per PPI TR-3  
ASTM D3350 Cell Classification PE445574C  
Chemical Resistance per ASTM D2513  
NSF Standard 14 and Standard 61 for Potable Water Pipe and Fittings  
NSF Standard 358-1 for PE Pipe and Fittings for "Geothermal" Heat Pump Systems

General Information			
Features	Bimodal Molecular Weight Distribution		
	Copolymer		
	Good Chemical Resistance		
	Good Processability		
	High Density		
	High Molecular Weight		
Uses	Piping		
Agency Ratings	ASTM D 2513		
	ASTM D 3350 PE445574C		
	NSF 14		
	NSF 358-1		
	NSF 61		
	PPI PE-4710		
	PPI TR-3		
	PPI TR-4		
Forms	Pellets		
Processing Method	Extrusion		
	Pipe Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	0.949	g/cm³	ASTM D1505
Melt Mass-Flow Rate (MFR)			ASTM D1238
190°C/2.16 kg	0.070	g/10 min	
190°C/21.6 kg	16	g/10 min	
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638

Yield	24.4	MPa	
Break	34.3	MPa	
Tensile Elongation (Break)	640	%	ASTM D638
Flexural Modulus - 2% Secant	972	MPa	ASTM D790
Hydrostatic Design Basis			ASTM D2837
23°C	11.0	MPa	
60°C	6.89	MPa	
DSC Induction Temperature	267	°C	ASTM D3350
PENT (80°C) <sup>1</sup>	> 500	hr	ASTM F1473
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	68.0	°C	ASTM D648
NOTE			
1.	2.4 MPa		

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#### Recommended distributors for this material

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