# NYCOA Polyamide 715

### Polyamide 6

Nycoa (Nylon Corporation of America)

#### Message:

NYCOA 715 is an unextracted, medium - high viscosity Nylon 6 resin for extrusion processing. The medium - high viscosity of the resin makes it suitable for tubing, complex profile extrusion, mandrel extrusion applications.

NYCOA 715 is available with custom additive packages: heat stabilizer, UV stabilizer, flame retardant and/or custom colors.

Typical applications include profile extrusion, flexible tubing, and mandrels.

General Information	
Features	Medium and high viscosity
Uses	Pipe fittings
	Profile
Appearance	Available colors
Forms	Particle
Processing Method	Extrusion
	Profile extrusion molding

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.13	g/cm³	ASTM D792
Water Absorption (24 hr)	2.0	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength <sup>1</sup>	50.0	MPa	ASTM D638
Tensile Elongation <sup>2</sup> (Break)	200	%	ASTM D638
Flexural Modulus <sup>3</sup>	793	MPa	ASTM D790
Flexural Strength <sup>4</sup>	34.5	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (6.35 mm)	150	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45			
MPa, Unannealed)	163	°C	ASTM D648
Melting Temperature	221	°C	DSC
Additional Information			

The value listed as Melting Point DSC, was tested in accordance with ASTM D789.Relative Viscosity, NYCOA method: 4.0 to 4.4 SAVWater Extracable, NYCOA method: 8 to 10% Tensile Elongation at Break, ASTM D638, 2 in/min: 200+%

NOTE		
1.	50 mm/min	
2.	50 mm/min	
3.	50 mm/min	
4.	50 mm/min	

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#### Recommended distributors for this material

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