Sumikon® PM-9640 (Compression)

Phenolic

Sumitomo Bakelite North America, Inc.

Message:

Durez "SUMIKON" PM-9640 black Phenolic is a two stage glass fiber and mineral filled special purpose molding compound. It is especially designed for applications requiring high strength and dimensional stability with excellent heat resistance. PM-9640 is widely used in automotive applications. Typical applications include motor housings, brush holders, and heat insulators.

General Information			
Filler / Reinforcement	Glass Fiber		
	Mineral		
Features	Good Dimensional Stability		
	High Heat Resistance		
	High Strength		
Uses	Automotive Applications		
	Housings		
Appearance	Black		
Forms	Granules		
Physical	Nominal Value	Unit	Test Method
Apparent Density	0.80	g/cm³	ASTM D1895
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	120		ASTM D785
Thermal	Nominal Value	Unit	Test Method
CLTE - Flow (23 to 60°C)	2.4E-5	cm/cm/°C	ASTM E831
RTI Elec (3.00 mm)	150	°C	UL 746
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
1.50 mm	V-0		
3.00 mm	V-0		
6.00 mm	V-0		
Thermoset	Nominal Value	Unit	
Shelf Life	52	wk	

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