Mirakutoran® TPU E598

Thermoplastic Polyurethane Elastomer Alloy Japan Mirakutoran Inc.

Message:

Our TPU "Mirakutoran ®" has the following outstanding features.

Has excellent wear resistance

Tensile strength, high mechanical strength and tear strength

Is a wide range of hardness

High impact strength

Oil resistance and good chemical resistance

Excellent low temperature properties, weather resistance, ozone resistance and is also good

Flexible rubber elastic, vibration-effective silencing

Compared to other urethane elastomer thermoplastic that is more

Playback can be processed

Vulcanization process without curing reaction, very high productivity

Resins and other polymer is easy

Solution is easily dissolved in solvent process

Mirakutoran to the standard type E and P are two types.

Type E has a certain cross-linked structure in the molecule, and excellent mechanical strength and compression set. P type is characterized by good liquidity linear structure

General Information	
Features	Shock absorption
	Impact resistance, good
	Good strength
	Good flexibility
	Good tear strength
	Ozone resistance
	Low temperature resistance
	Good chemical resistance
	Good wear resistance
	Good weather resistance
	Oil resistance

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.19	g/cm³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A, 23°C, 2.00mm, injection molding	96 - 100		ASTM D2240
Shore D, 23°C, 2.00mm, injection molding	53		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Taber Abrasion Resistance (23°C, 1000 Cycles, 1000 g, H-22 Wheel)	55.0	mg	ASTM D1044
Elastomers	Nominal Value	Unit	Test Method

Tensile Strength ² (Yield, 23°C, 2.00 mm) 55.0 MPa ASTM D Tensile Elongation ³ (Break, 23°C, 2.00 mm) 450 % ASTM D Tear Strength ⁴ (23°C, 2.00 mm) 177 kN/m ASTM D Compression Set (70°C, 22 hr) 34 % ASTM D Rebound Resilience (23°C, 2.00 mm) 39 % Thermal Nominal Value Unit Test Me Glass Transition Temperature -43.0 °C DSC Vicat Softening Temperature 141 °C ASTM D Additional Information Test Methods: JIS K7311, K6262, K7206 NOTE 1. 300 mm/min 2. 300 mm/min 3. 300 mm/min 4. 300 mm/min				
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Tensile Elongation ³ (Break, 23°C, 2.00 mm) 450 % ASTM D Tear Strength ⁴ (23°C, 2.00 mm) 177 kN/m ASTM D Compression Set (70°C, 22 hr) 34 % ASTM D Rebound Resilience (23°C, 2.00 mm) 39 % Thermal Nominal Value Unit Test Me Glass Transition Temperature -43.0 °C DSC Vicat Softening Temperature 141 °C ASTM D Additional Information Test Methods: JIS K7311, K6262, K7206 NOTE 1. 300 mm/min 2. 300 mm/min 3. 300 mm/min 4. 300 mm/min	2.00mm)	14.0	MPa	ASTM D412
Tear Strength 4 (23°C, 2.00 mm) 177 kN/m ASTM D Compression Set (70°C, 22 hr) 34 % ASTM D Rebound Resilience (23°C, 2.00 mm) 39 % Thermal Nominal Value Unit Test Me Glass Transition Temperature -43.0 °C DSC Vicat Softening Temperature 141 °C ASTM D Additional Information Test Methods: JIS K7311, K6262, K7206 NOTE 1. 300 mm/min 2. 300 mm/min 3. 300 mm/min 4. 300 mm/min	Tensile Strength ² (Yield, 23°C, 2.00 mm)	55.0	MPa	ASTM D412
Compression Set (70°C, 22 hr) 34 % ASTM D Rebound Resilience (23°C, 2.00 mm) 39 % Thermal Nominal Value Unit Test Me Glass Transition Temperature -43.0 °C DSC Vicat Softening Temperature 141 °C ASTM D Additional Information Test Methods: JIS K7311, K6262, K7206 NOTE 1. 300 mm/min 2. 300 mm/min 3. 300 mm/min 4. 300 mm/min	Tensile Elongation ³ (Break, 23°C, 2.00 mm)	450	%	ASTM D412
Rebound Resilience (23°C, 2.00 mm) 39 % Thermal Nominal Value Unit Test Me Glass Transition Temperature -43.0 °C DSC Vicat Softening Temperature 141 °C ASTM D Additional Information Test Methods: JIS K7311, K6262, K7206 NOTE 1. 300 mm/min 2. 300 mm/min 3. 300 mm/min 4. 300 mm/min	Tear Strength ⁴ (23°C, 2.00 mm)	177	kN/m	ASTM D624
Thermal Nominal Value Unit Test Medical Glass Transition Temperature -43.0 °C DSC Vicat Softening Temperature 141 °C ASTM D Additional Information Test Methods: JIS K7311, K6262, K7206 NOTE 1. 300 mm/min 2. 300 mm/min 3. 300 mm/min 4. 300 mm/min	Compression Set (70°C, 22 hr)	34	%	ASTM D395
Glass Transition Temperature -43.0 °C DSC Vicat Softening Temperature 141 °C ASTM D Additional Information Test Methods: JIS K7311, K6262, K7206 NOTE 1. 300 mm/min 2. 300 mm/min 3. 300 mm/min 4. 300 mm/min	Rebound Resilience (23°C, 2.00 mm)	39	%	
Vicat Softening Temperature 141 °C ASTM D Additional Information Test Methods: JIS K7311, K6262, K7206 NOTE 1. 300 mm/min 2. 300 mm/min 3. 300 mm/min 4. 300 mm/min	Thermal	Nominal Value	Unit	Test Method
Additional Information Test Methods: JIS K7311, K6262, K7206 NOTE 1. 300 mm/min 2. 300 mm/min 3. 300 mm/min 4. 300 mm/min	Glass Transition Temperature	-43.0	°C	DSC
Test Methods: JIS K7311, K6262, K7206 NOTE 1. 300 mm/min 2. 300 mm/min 3. 300 mm/min 4. 300 mm/min	Vicat Softening Temperature	141	°C	ASTM D1525 ⁵
NOTE 1. 300 mm/min 2. 300 mm/min 3. 300 mm/min 4. 300 mm/min	Additional Information			
1. 300 mm/min 2. 300 mm/min 3. 300 mm/min 4. 300 mm/min	Test Methods: JIS K7311, K6262, K7206			
2. 300 mm/min 3. 300 mm/min 4. 300 mm/min	NOTE			
3. 300 mm/min 4. 300 mm/min	1.	300 mm/min		
4. 300 mm/min	2.	300 mm/min		
· · · · · · · · · · · · · · · · · · ·	3.	300 mm/min		
5. 压力1 (10N)	4.	300 mm/min		
• •	5.	压 力1 (10N)		

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