Plexiglas® Resist zk50

Polymethyl Methacrylate Acrylic

Evonik Industries AG

Message:

Product Profile:
PLEXIGLAS® Resist zk50 is an amorphous, impact-modified thermoplastic molding compound (PMMA-I).
Typical properties of impact-modified PLEXIGLAS® molding compounds are
excellent transmission and clarity
brilliant appearance
the pleasant feel and sound of the moldings.
PLEXIGLAS® Resist zk50 is characterized by the following special properties:
maximum break resistance and impact strength
improved resistance to stress cracking
certified dishwasher resistance
Application:
Used for injection molding. Profile extrusion or coextrusion are also possible.
Examples:
lighting fixtures, writing and drawing utensils, domestic appliances and sanitaryware

General Information	
UL YellowCard	E65495-247818
Additive	Impact Modifier
Features	High Clarity High ESCR (Stress Crack Resist.) High Impact Resistance Pleasing Surface Appearance
Uses	Appliances Flexible Grips Household Goods Profiles Sanitary Products Writing Instruments
Forms	Pellets
Processing Method	Coextrusion Extrusion Injection Molding
Multi-Point Data	Creep Modulus vs. Time (ISO 11403-1) Isochronous Stress vs. Strain (ISO 11403-1) Isothermal Stress vs. Strain (ISO 11403-1) Secant Modulus vs. Strain (ISO 11403-1) Shear Modulus vs. Temperature (ISO 11403-1)

Viscosity vs. Shear Rate (ISO 11403-2)

Physical	Nominal Value	Unit	Test Method
Density	1.12	g/cm³	ISO 1183
Melt Volume-Flow Rate (MVR) (230°C/3.8 kg)	0.100	cm³/10min	ISO 1133
Water Absorption (Equilibrium, 23°C, 50% RH)	0.42	%	ISO 62
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Modulus	950	MPa	ISO 527-2/1
Tensile Stress (Yield)	25.0	MPa	ISO 527-2/50
Tensile Strain (Yield)	5.0	%	ISO 527-2/50
Impact	**Nominal Value**	**Unit**	**Test Method**
Charpy Notched Impact Strength (23°C)	13	kJ/m²	ISO 179/1
Charpy Unnotched Impact Strength (23°C)	No Break		ISO 179/1eU
Thermal	**Nominal Value**	**Unit**	**Test Method**
Heat Deflection Temperature			
0.45 MPa, Unannealed	73.0	°C	ISO 75-2/B
1.8 MPa, Unannealed	70.0	°C	ISO 75-2/A
Glass Transition Temperature	115	°C	ISO 11357-2
Vicat Softening Temperature	75.0	°C	ISO 306/B50
CLTE - Flow (0 to 50°C)	1.5E-4	cm/cm/°C	ISO 11359-2
Flammability	**Nominal Value**		**Test Method**
Flame Rating (1.60 mm)	HB		UL 94
Optical	**Nominal Value**	**Unit**	**Test Method**
Refractive Index	1.490		ISO 489
Transmittance [1]	89.0	%	ISO 13468-2
Injection	**Nominal Value**	**Unit**	
Drying Temperature	< 65.0	°C	
Drying Time	2.0 to 3.0	hr	
Processing (Melt) Temp	230 to 240	°C	
Mold Temperature	50.0 to 70.0	°C	
NOTE			
1.	D65		

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China