

# Andur 2-920 AP/Curene® 442

Polyurethane (Polyester/Polyether mix, TDI)

Anderson Development Company

## Message:

Andur 2-920AP is a polyester/polyether TDI terminated coprepolymer suitable for the preparation of urethane elastomers. When cured with Curene 442 [4,4'-methylene-bis (orthochloroaniline)], an elastomer with 92 Shore A hardness will be produced. Elastomers of lower hardness can be obtained using blends of Curene 442 and polyols and other diamine curatives, or by the use of plasticizers.

General Information			
Features	Solvent resistance		
	Hydrolysis stability		
Forms	Liquid		
Physical	Nominal Value	Unit	Test Method
Density	1.16	g/cm <sup>3</sup>	ASTM D1505
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	92		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ASTM D412
100% strain	8.89	MPa	ASTM D412
300% strain	17.7	MPa	ASTM D412
Tensile Strength (Yield)	59.3	MPa	ASTM D412
Tensile Elongation (Break)	430	%	ASTM D412
Compression Set	33	%	ASTM D395B
Bayshore Resilience	32	%	ASTM D2632
Thermoset	Nominal Value	Unit	
Pot Life	6.0 - 7.0	min	
Demold Time (104°C)	25	min	
Post Cure Time			
22°C	72	hr	
100°C	16	hr	
Additional Information			

Durometer Hardness, ASTM D2240, Shore A: 90 to 94Die C Tear, ASTM D1004: 423 pliAverage Split Tear, ASTM D1938: 174 pliMix Temperature:  
Andur 2-920 AP: 180-190°F  
Curene 442: 230°F

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