

# Polylite® ProCast PLUS 32144-40

Thermoset Polyester

Reichhold Chemicals, Inc.

## Message:

Polylite® ProCast PLUS 32144-40 is a thermosetting polyester product. It can be processed by casting and is available in North America.

Features include:

Rapid Prototyping Cycle

Good toughness

Impact resistance

Heat resistance

Medium viscosity

General Information			
Features	Impact resistance, high Fast molding cycle Fast curing Good cracking resistance Good thermal shock resistance Good toughness Elastic Medium viscosity		
Forms	Liquid		
Processing Method	Casting		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.14	g/cm <sup>3</sup>	ASTM D792
Thermoset	Nominal Value	Unit	Test Method
Pot Life (25°C)	3.0 - 5.0	min	
Shelf Life (25°C)	13	wk	
Thermoset Mix Viscosity (25°C)	950	cP	ASTM D2393
Additional Information			

Specific Gravity, Test Method Unspecified, 25°C: 1.10 to 1.18

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## Recommended distributors for this material

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