

Latimass 63-06 D025

Polyamide 6

LATI S.p.A.

Message:

Specific density compound based on Polyamide 6 (PA6), impact modified.
Special filler.

General Information			
Filler / Reinforcement	Filler		
Additive	Impact Modifier		
Features	Impact Modified		
Physical	Nominal Value	Unit	Test Method
Density	2.70	g/cm ³	ISO 1183
Molding Shrinkage ¹			ISO 294-4
Across Flow : 2.00 mm	0.70 to 1.3	%	
Flow : 2.00 mm	0.70 to 1.3	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	1900	MPa	ISO 527-2/1
Tensile Stress (Break, 23°C)	15.0	MPa	ISO 527-2/5
Tensile Strain (Break, 23°C)	7.0	%	ISO 527-2/5
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	3.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	30	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	195	°C	ISO 75-2/B
1.8 MPa, Unannealed	145	°C	ISO 75-2/A
Vicat Softening Temperature	145	°C	ISO 306/B50
Injection	Nominal Value	Unit	
Drying Temperature	80.0 to 100	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	240 to 260	°C	
Mold Temperature	60.0 to 80.0	°C	
Injection Rate	Moderate		
NOTE			
1.	60 MPa		

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