

RTP 2200 LF GB 30

Polyetheretherketone

RTP Company

Message:

Glass Bead

General Information			
Filler / Reinforcement	Glass beads, 30% filler by weight		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.52	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.80 - 1.5	%	ASTM D955
Moisture Content	0.10	%	
Primary Additive	30	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	5520	MPa	ASTM D638
Tensile Strength	75.8	MPa	ASTM D638
Tensile Elongation (Yield)	6.0 - 10	%	ASTM D638
Flexural Modulus	5860	MPa	ASTM D790
Flexural Strength	152	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	53	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	480	J/m	ASTM D4812
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	149	°C	
Drying Time	3.0	hr	
Dew Point	-28.9	°C	
Processing (Melt) Temp	349 - 399	°C	
Mold Temperature	163 - 218	°C	
Injection Pressure	82.7 - 124	MPa	
Injection instructions			

Desiccant Type Dryer Required.

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

