

DOW™ HDPE DMDA-8940 NT 7

High Density Polyethylene Resin

The Dow Chemical Company

Message:

Injection molding

For injection molded housewares, toys, food containers and pails

Excellent balance of toughness, stress crack resistance and processability

Very narrow molecular weight distribution

Complies with U.S. FDA 21 CFR 177.1520 (c)3.2a

Complies with U.S. FDA -DMF

Complies with Canadian HPFB No Objection

Complies with EU, No 10/2011

Consult the regulations for complete details.

DOW DMDA-8940 NT 7 High Density Polyethylene (HDPE) Resin is produced via UNIPOL™ Process Technology from Dow and is intended for use in a broad range of injection molding applications such as housewares, toys, food containers and pails. This resin has been designed to provide an excellent balance of toughness, environmental stress crack resistance and processability.

General Information			
Agency Ratings	DMF not rated		
	FDA 21 CFR 177.1520(c) 3.2a		
	HPFB (Canada) No Objection		
	Europe No 10/2011		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.951	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	44	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	64		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield	26.9	MPa	ASTM D638
Fracture	26.9	MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	5.0	%	ASTM D638
Fracture	10	%	ASTM D638
Flexural Modulus - 2% Secant	1020	MPa	ASTM D790B
Impact	Nominal Value	Unit	Test Method
Tensile Impact Strength ¹	84.1	kJ/m ²	ASTM D1822
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	71.1	°C	ASTM D648

Brittleness Temperature	-72.2	°C	ASTM D746
Vicat Softening Temperature	123	°C	ASTM D1525
Melting Temperature (DSC)	128	°C	Internal method
Peak Crystallization Temperature (DSC)	116	°C	Internal method

Additional Information

根据 ASTM D 4976 进行基板模制和测试.

NOTE

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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