

Gallonprene® GP200-15

Thermoplastic Elastomer

Shenzhen Sungallon Rubber & Plastic Corporation Limited

Message:

Gallonprene® GP200-15 is a thermoplastic elastomer (TPE) product. It can be processed by injection molding and is available in Africa and the Middle East, Latin America or Asia Pacific. Typical application areas are: consumer goods.

Features include:

Comply with REACH standard

ROHS certification

high gloss

Halogen-free

General Information			
Features	Highlight		
	Halogen-free		
Uses	Synthetic Leather		
	Toys		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS compliance		
Appearance	Clear/transparent		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.858	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/1.0 kg)	22	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 23°C)	12		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Break)	> 3.50	MPa	ASTM D412
Tensile Elongation ² (Break)	> 1200	%	ASTM D412
Injection	Nominal Value	Unit	
Rear Temperature	180 - 200	°C	
Middle Temperature	190 - 210	°C	
Front Temperature	200 - 220	°C	
Processing (Melt) Temp	160 - 180	°C	
Mold Temperature	30.0 - 60.0	°C	
Injection Rate	Moderate		
Injection instructions			
Processing Temperature Limit: 260°CInjection Pressure: ModerateBack Pressure: 10 to 30%			
NOTE			
1.	500 mm/min		

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