

Ravamid® A T BK45

Polyamide 66

Ravago Group

Message:

Black, elastomer modified, medium impact

All the products are also available Heat Stabilized (H) and UV Stabilized (UV)

General Information			
Additive	Impact Modifier		
Recycled Content	Yes		
Features	Impact Modified		
	Medium Impact Resistance		
Appearance	Black		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.11	g/cm ³	ASTM D792, ISO 1183
Molding Shrinkage - Flow	1.2 to 1.7	%	ASTM D955
Humidity	< 0.25	%	ISO 960
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638, ISO 527-2
Yield	45.0	MPa	
Break	43.0	MPa	
Tensile Elongation (Break)	23	%	ASTM D638, ISO 527-2
Flexural Modulus	1900	MPa	ASTM D790, ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	11	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	8.5	kJ/m ²	ISO 179/1eU
Notched Izod Impact (Area)			ASTM D256
-30°C	8.00	kJ/m ²	
23°C	10.0	kJ/m ²	
Notched Izod Impact Strength			ISO 180/1A
-30°C	8.0	kJ/m ²	
23°C	10	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	65.0	°C	ASTM D648, ISO 75-2/A
Vicat Softening Temperature	210	°C	ISO 306/B50, ASTM D1525 1
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.60 mm	HB		

3.20 mm	HB		
Glow Wire Flammability Index (2.00 mm)	650	°C	IEC 60695-2-12
NOTE			
1.	Rate A (50°C/h), Loading 2 (50 N)		

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