

ABSCOM® S105

Acrylonitrile Butadiene Styrene
Polymer Compounds Limited

Message:

ABSCOM S105 is an easy flowing injection moulding general purpose ABS grade with exceptional colour performance. Typical applications include white goods, automotive, electronics and point of sale devices.

General Information			
Features	General Purpose		
	Good Flow		
	Platable		
Uses	Automotive Applications		
	Electrical/Electronic Applications		
	General Purpose		
	White Goods & Small Appliances		
Agency Ratings	FDA Unspecified Rating		
	WRAS Unspecified Rating		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.05	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	21	g/10 min	ISO 1133
Molding Shrinkage	0.40 to 0.70	%	ISO 294-4
Water Absorption			ISO 62
Saturation, 23°C	1.0	%	
Equilibrium, 23°C, 50% RH	0.22	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2300	MPa	ISO 527-2/1
Tensile Stress			
Yield	45.0	MPa	ISO 527-2/50
Yield, -40°C	63.0	MPa	ISO 527-2
Yield, 80°C	19.0	MPa	ISO 527-2
Tensile Strain			
Yield	2.6	%	ISO 527-2/50
Yield, -40°C	3.6	%	ISO 527-2
Yield, 80°C	2.4	%	ISO 527-2
Break	10	%	ISO 527-2

Flexural Stress	65.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	22	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	180	kJ/m ²	ISO 179/1eU
Notched Izod Impact Strength (23°C)	16	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	103	°C	ISO 75-2/B
1.8 MPa, Unannealed	99.0	°C	ISO 75-2/A
Vicat Softening Temperature	96.0	°C	ISO 306/B50
CLTE - Flow	9.5E-6	cm/cm/°C	ISO 11359-2
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
0.800 mm	HB		
1.50 mm	HB		
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	2.0 to 4.0	hr	
Processing (Melt) Temp	250	°C	
Mold Temperature	60.0	°C	
Injection Velocity	60	mm/sec	

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



WECHAT