

Starex WX-9700

Acrylonitrile Styrene Acrylate
SAMSUNG SDI CO., LTD.

Message:

Starex WX-9700 is an Acrylonitrile Styrene Acrylate (ASA) product. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America.

General Information			
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.07	g/cm ³	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	9.0	g/10 min	ASTM D1238, ISO 1133
Molding Shrinkage			
Flow : 3.20 mm	0.70 to 0.90	%	ASTM D955
Across Flow : 3.20 mm	0.78	%	ASTM D955
Flow : 3.20 mm	0.79	%	ISO 2577
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			
R-Scale	99		ASTM D785
R-Scale	96		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
-- ¹	1900	MPa	ASTM D638
--	1660	MPa	ISO 527-2/50
Tensile Strength			
Yield ²	42.0	MPa	ASTM D638
Yield	44.0	MPa	ISO 527-2/5
Break ³	40.0	MPa	ASTM D638
Break	24.0	MPa	ISO 527-2/50
Tensile Elongation			
Break ⁴	75	%	ASTM D638
Break	28	%	ISO 527-2/5
Flexural Modulus			
-- ⁵	2000	MPa	ASTM D790
-- ⁶	2030	MPa	ISO 178
Flexural Strength			
-- ⁷	61.0	MPa	ASTM D790
-- ⁸	65.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength ⁹ (23°C)	15	kJ/m ²	ISO 179/1eA
Notched Izod Impact			

23°C, 3.18 mm	490	J/m	ASTM D256
23°C, 6.35 mm	98	J/m	ASTM D256
23°C ¹⁰	10	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed, 4.00 mm	88.0	°C	ISO 75-2/B
1.8 MPa, Unannealed, 6.40 mm	77.0	°C	ASTM D648
1.8 MPa, Unannealed, 4.00 mm	75.0	°C	ISO 75-2/A
Vicat Softening Temperature	95.0	°C	ISO 306/B50
Injection	Nominal Value	Unit	
Drying Temperature			
--	100	°C	
Desiccant Dryer	100	°C	
Drying Time			
--	4.0 to 6.0	hr	
Desiccant Dryer	2.0 to 4.0	hr	
Suggested Max Moisture	< 0.050	%	
Rear Temperature	280 to 290	°C	
Middle Temperature	300	°C	
Front Temperature	310 to 320	°C	
Nozzle Temperature	320	°C	
Mold Temperature	100 to 130	°C	
Injection Pressure	98.1	MPa	
Back Pressure	0.490 to 1.96	MPa	
Screw Speed	50 to 150	rpm	
NOTE			
1.	5.0 mm/min		
2.	5.0 mm/min		
3.	5.0 mm/min		
4.	5.0 mm/min		
5.	2.8 mm/min		
6.	2.0 mm/min		
7.	2.8 mm/min		
8.	2.0 mm/min		
9.	Thickness: 4 mm		
10.	Thickness: 4 mm		

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