

Blendfor® A 4000 GF/10 NATURALE

Polycarbonate + ABS

SO.F.TER. SPA

Message:

PC/ABS alloy, 10% glass fiber reinforced grade

General Information			
Filler / Reinforcement	Glass Fiber,10% Filler by Weight		
Agency Ratings	EC 1907/2006 (REACH)		
Appearance	Natural Color		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.20	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (260°C/5.0 kg)	12	g/10 min	ASTM D1238
Molding Shrinkage	0.50	%	Internal Method
Water Absorption (23°C, 24 hr)	0.10	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	60.0	MPa	ASTM D638
Tensile Elongation (Break)	2.0	%	ASTM D638
Flexural Modulus	3200	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	90	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	110	°C	ASTM D1525 ¹
Flammability	Nominal Value	Test Method	
Flame Rating			UL 94
1.60 mm	HB		
3.20 mm	HB		
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	2.0	hr	
Rear Temperature	180	°C	
Middle Temperature	210	°C	
Front Temperature	220	°C	
Mold Temperature	40.0 to 60.0	°C	
NOTE			

1. Rate A (50°C/h), Loading 2 (50 N)

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Recommended distributors for this material

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