

RTP 702 HF UV Z

High Density Polyethylene

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
-Preliminary Product Data per RTP Co.-

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 15% filler by weight		
Additive	UV stabilizer		
Features	Good UV resistance		
	High liquidity		
Agency Ratings	FDA not rated		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.06	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.40	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.010	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	64		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3650	MPa	ASTM D638
Tensile Strength	22.8	MPa	ASTM D638
Tensile Elongation (Break)	10	%	ASTM D638
Flexural Modulus	2760	MPa	ASTM D790
Flexural Strength	33.8	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	64	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	270	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	121	°C	ASTM D648
1.8 MPa, not annealed	107	°C	ASTM D648

Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm)	HB		UL 94
Additional Information			
Mold Shrinkage, Linear-Flow, ASTM D-955, 0.25in.: 6mil/in.			
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	2.0	hr	
Suggested Max Regrind	20	%	
Rear Temperature	177 - 288	°C	
Middle Temperature	177 - 288	°C	
Front Temperature	177 - 288	°C	
Mold Temperature	21.1 - 51.7	°C	
Injection Pressure	68.9 - 138	MPa	
Back Pressure	0.345	MPa	

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Recommended distributors for this material

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