# SABIC® LDPE 2308N0

# Low Density Polyethylene

Saudi Basic Industries Corporation (SABIC)

# Message:

SABIC® LDPE 2308N0 is a LDPE tubular grade without additives. SABIC® LDPE 2308N0 is produced using SABIC Clean Tubular Reactor (CTR) Technology which ensure grades with high purity. It exhibits high toughness with good flexibility and reasonable environmental stress cracking resistance and is therefore typically used for flexibles and tough articles.

#### Application

Injection Molding: SABIC® LDPE 2308N0 is typically suitable for injection moulding application, frequently used for Caps & closures. Masterbatch Compounding: SABIC® LDPE 2308N0 is typically suitable as carrier resin for masterbatch and compounding applications. This product is not intended for and must not be used in any pharmaceutical/medical applications.

| General Information |                                  |
|---------------------|----------------------------------|
| Features            | Good Flexibility                 |
|                     | Good Toughness                   |
|                     | High ESCR (Stress Crack Resist.) |
|                     | High Purity                      |
|                     | Low Density                      |
|                     |                                  |
| Uses                | Caps                             |
|                     | Closures                         |
|                     | Compounding                      |
|                     | Masterbatch                      |
|                     |                                  |
| Processing Method   | Compounding                      |
|                     | Injection Molding                |

| Physical                           | Nominal Value | Unit      | Test Method     |
|------------------------------------|---------------|-----------|-----------------|
| Density                            | 0.924         | g/cm³     | ISO 1183        |
| Melt Mass-Flow Rate (MFR)          |               |           | ISO 1133        |
| 190°C/2.16 kg                      | 7.5           | g/10 min  |                 |
| 190°C/5.0 kg                       | 25            | g/10 min  |                 |
| Melt Volume-Flow Rate (MVR)        |               |           | ISO 1133        |
| 190°C/2.16 kg                      | 10.0          | cm³/10min |                 |
| 190°C/5.0 kg                       | 33.0          | cm³/10min |                 |
| Hardness                           | Nominal Value | Unit      | Test Method     |
| Shore Hardness (Shore D, Injection |               |           |                 |
| Molded)                            | 41            |           | ISO 868         |
| Mechanical                         | Nominal Value | Unit      | Test Method     |
| Tensile Modulus (Injection Molded) | 170           | MPa       | ISO 527-2/1A/50 |
| Tensile Stress                     |               |           | ISO 527-2/1A/50 |
| Yield, Injection Molded            | 9.00          | MPa       |                 |

| Break, Injection Molded                  | 10.0          | MPa   |                 |
|--|---------------|-------|-----------------|
| Tensile Strain (Break, Injection Molded) | 100           | %     | ISO 527-2/1A/50 |
| Impact                                   | Nominal Value | Unit  | Test Method     |
| Notched Izod Impact Strength             |               |       | ISO 180/A       |
| -30°C, Injection Molded                  | 8.0           | kJ/m² |                 |
| 23°C, Injection Molded                   | 50            | kJ/m² |                 |
| Thermal                                  | Nominal Value | Unit  | Test Method     |
| Heat Deflection Temperature (0.45 MPa,   |               |       |                 |
| Unannealed)                              | 46.0          | °C    | ISO 75-2/B      |
| Vicat Softening Temperature              | 93.0          | °C    | ISO 306/A       |
| Melting Temperature (DSC)                | 110           | °C    | DIN 53765       |
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