MAGNUM[™] 3416 SLG

ABS Resin

Trinseo

Message:

The mass (continuous process) ABS technology ensures an ABS resin that combines excellent processability with a stable light base colour providing an ideal resin for self colouring. MAGNUM 3416 SLG is a new grade providing a unique property balance of ultra low gloss performance, excellent processing characteristics and high heat resistance.

Applications:

Unpainted automotive interior trim components with enhanced requirements on strength, stiffness and low creep performance also at elevated temperatures.

General Information					
Features	Good Creep Resistance				
	Good Processability				
	Good Stiffness				
	Good Strength				
	High Heat Resistance				
	Low Gloss				
Uses	Automotive Applications				
	Automotive Interior Parts				
Forms	Pellets				
Processing Method	Injection Molding				
Physical	Nominal Value	Unit	Test Method		
Density	1.05	g/cm³	ISO 1183		
Apparent Density	0.65	g/cm³	ISO 60		
Melt Mass-Flow Rate (MFR) (220°C/10.0					
kg)	8.5	g/10 min	ISO 1133		
Molding Shrinkage - Across Flow	0.40 to 0.70	%	ISO 294-4		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Modulus (Injection Molded)	1900	MPa	ISO 527-2		
Tensile Stress (Yield)	39.0	MPa	ISO 527-2/50		
Tensile Strain (Break)	60	%	ISO 527-2/50		
Flexural Modulus	2050	MPa	ISO 178		
Flexural Stress	62.0	MPa	ISO 178		
Impact	Nominal Value	Unit	Test Method		
Charpy Notched Impact Strength			ISO 179/1eA		
-30°C	8.0	kJ/m²			
23°C	12	kJ/m²			
Thermal	Nominal Value	Unit	Test Method		

Heat Deflection Temperature (1.8 MPa,				
Unannealed)	84.0	°C	ISO 75-2/A	
Vicat Softening Temperature	107	°C	ISO 306/B50	

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