

# 3M™ Dyneon™ Fluoroplastic PVDF 60080001

Polyvinylidene Fluoride  
3M Advanced Materials Division

Message:

3M™ Dyneon™ Fluoroplastic PVDF 6008/0001 is a Polyvinylidene Fluoride (PVDF) product. It can be processed by injection molding and is available in Europe or North America. Applications of 3M™ Dyneon™ Fluoroplastic PVDF 6008/0001 include electrical/electronic applications, automotive, construction applications, food contact applications and medical/healthcare.

- Characteristics include:
- Flame Rated
  - Chemical Resistant
  - Good Dimensional Stability
  - High Purity
  - High Strength

General Information			
Features	Good Abrasion Resistance		
	Good Chemical Resistance		
	Good Color Stability		
	Good Dimensional Stability		
	High Purity		
	High Strength		
	Solvent Resistant		
Uses	Automotive Applications		
	Batteries		
	Construction Applications		
	Electrical/Electronic Applications		
	Non-specific Food Applications		
	Oil/Gas Applications		
	Pharmaceuticals		
	Wire & Cable Applications		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.78	g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR)			ASTM D1238
230°C/2.16 kg	8.0	g/10 min	
230°C/5.0 kg	24	g/10 min	
Molding Shrinkage	3.0	%	
Water Absorption <sup>1</sup> (23°C, 24 hr)	< 0.040	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength <sup>2</sup>			ASTM D638

Yield, 23°C	55.0	MPa	
Break, 23°C	42.0	MPa	
Tensile Elongation <sup>3</sup>			ASTM D638
Yield, 23°C	7.0	%	
Break, 23°C	35	%	
Flexural Modulus <sup>4</sup> (23°C)	2500	MPa	ASTM D790
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Annealed, 4.00 mm	147	°C	
1.8 MPa, Annealed, 4.00 mm	112	°C	
Peak Melting Temperature	174	°C	ASTM D3418
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-0		UL 94
Oxygen Index (3.00 mm)	44	%	ASTM D2863
NOTE			
1.	Method 1		
2.	50 mm/min		
3.	50 mm/min		
4.	2.0 mm/min		

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#### Recommended distributors for this material

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