

TIPPLEN® R 1059 A

Polypropylene Random Copolymer

MOL Petrochemicals Co. Ltd.

Message:

TIPPLEN R 1059 A is a random copolymer polypropylene with high flow properties for injection moulding applications for high speed injection moulding machines. The grade contains nucleating and antistatic agent and made with special optical additive. The product shows excellent transparency and gloss. TIPPLEN R 1059 A is suitable for replacement of PVC, PS and PET.

TIPPLEN R 1059 A is recommended for injection moulding for the production of household articles, containers and thin-walled packaging for cosmetics, toiletries, herbs, confectionery, where the higher gas-permeability is no problem. It is applicable for injection moulding of transparent food containers, which can use in microwave oven.

TIPPLEN R 1059 A is suitable for food contact and for manufacturing of toys. The product complies with Food Contact and Toy Safety Regulations.

General Information			
Additive	Antistatic		
	Nucleating Agent		
	Unspecified Additive 2		
Features	Antistatic		
	Fast Molding Cycle		
	Food Contact Acceptable		
	High Clarity		
	High Flow		
	High Gas Permeability		
	Nucleated		
	Opticals		
	Random Copolymer		
	Recyclable Material		
Uses	Containers		
	Cosmetic Packaging		
	Food Containers		
	Food Packaging		
	Household Goods		
	Thin-walled Packaging		
	Toys		
Agency Ratings	EC 1907/2006 (REACH)		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	85	g/10 min	ISO 1133
Hardness	Nominal Value	Unit	Test Method


Rockwell Hardness (R-Scale)	87		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (Injection Molded)	1150	MPa	ISO 527-2
Tensile Stress (Yield, Injection Molded)	31.0	MPa	ISO 527-2
Tensile Strain (Yield, Injection Molded)	12	%	ISO 527-2
Flexural Modulus (Injection Molded)	1250	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength (23°C, Injection Molded)	4.0	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	89.0	°C	ISO 75-2/B
Injection	Nominal Value	Unit	
Processing (Melt) Temp	185 to 230	°C	

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