

ESTOPLAST EP 4030WW23

Polybutylene Terephthalate

Ester Industries Ltd.

Message:

Polybutylene Terephthalate - 30% Glass Fiber Reinforcement, Flame Retardant

Automotive: Interior Parts and E&E parts

Electrical & Electronic: Bobbins, CFL Parts, Electrical Enclosure and Housings

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Additive	demoulding		
	Flame retardancy		
Features	Good demoulding performance		
	Flame retardancy		
Uses	Lighting Applications		
	Electrical/Electronic Applications		
	Application in Automobile Field		
	Car interior parts		
	Shell		
	spool		
Appearance	White		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.70	g/cm ³	ASTM D792
Water Absorption			ISO 62
Saturated, 23°C	0.30	%	ISO 62
Equilibrium, 23°C, 50% RH	0.15	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	110	MPa	ASTM D638
Tensile Elongation (Break)	3.5	%	ASTM D638
Flexural Strength	185	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	58	J/m	ASTM D256A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	210	°C	ASTM D648
1.8 MPa, not annealed	190	°C	ASTM D648

Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.5 mm)	V-0		UL 94
Glow Wire Flammability Index (1.2 mm)	960	°C	IEC 60695-2-12
Injection	Nominal Value	Unit	
Drying Temperature	110 - 120	°C	
Drying Time	3.0 - 4.0	hr	
Rear Temperature	235 - 245	°C	
Middle Temperature	250 - 260	°C	
Nozzle Temperature	250 - 255	°C	
Processing (Melt) Temp	245 - 255	°C	
Mold Temperature	80 - 110	°C	

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Recommended distributors for this material

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