Pinnacle PP 2120H

Polypropylene Impact Copolymer

Pinnacle Polymers

Message:

20 MELT FLOW IMPACT COPOLYMER POLYPROPYLENE

Pinnacle Polymers Polypropylene 2120H is made via UNIPOL™ PP technology, which utilizes gas-phase fluidized bed reactors with a high activity catalyst system to ensure uniform physical properties and lot-to-lot consistency.

This product is intended for large buckets and other injection molding applications where toughness and cold temperature impact strength are required. The 2120H product provides:

Excellent cleanliness

Superior toughness

Excellent color and process stability

Good melt strength

Fast Set-up time

UL Listed

Pinnacle's 2120H polypropylene is covered under US FDA Food Contact Notification 864. As such, this polymer can be used in contact with all food types under Conditions of Use A-H, as described in 21 CFR 176.170, Tables 1 and 2. This polymer also complies with 21 CFR 177.1520(c), items 3.1(a) and 3.2(a).

General Information					
UL YellowCard	E130336-100179341				
Features	Clean/High Purity				
	Food Contact Acceptable				
	Good Color Stability				
	Good Melt Strength				
	Good Processing Stability				
	Good Toughness				
	Impact Copolymer				
	Low Temperature Impact Resistance				
Uses	Containers				
	Pails				
Agency Ratings	FDA 21 CFR 176.170 Table 1 & 2, Cond A-H				
	FDA 21 CFR 177.1520(c) 3.1a				
	FDA 21 CFR 177.1520(c) 3.2a				
	UL Unspecified Rating				
Forms	Pellets				
Processing Method	Injection Molding				
Physical	Nominal Value	Unit	Test Method		
Density	0.900	g/cm³	ASTM D1505		
Melt Mass-Flow Rate (MFR) (230°C/2.16					
kg)	20	g/10 min	ASTM D1238		
Molding Shrinkage - Flow	1.3	%	ASTM D955		

Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield, 3.20 mm, Injection Molded)	24.2	MPa	ASTM D638
Tensile Elongation ² (Yield, 3.20 mm, Injection Molded)	11	%	ASTM D638
Flexural Modulus - 1% Secant ³ (3.20 mm, Injection Molded)	1240	MPa	ASTM D790A
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact ⁴ (23°C, 3.20 mm, Injection Molded)	> 190	J/m	ASTM D256
Notched Izod Impact (Area) ⁵ (23°C, 3.20 mm, Injection Molded)	18.3	kJ/m²	ASTM D256
Gardner Impact ⁶ (-30°C)	16.5	J	ASTM D5420
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	107	°C	ASTM D648
NOTE			
1.	Type I, 51 mm/min		
2.	Type I, 51 mm/min		
3.	Type I, 1.3 mm/min		
4.	Type I		
5.	Type I		
6.	Method G, Geometry GC		

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