

Unichem 8312GA-05

Flexible Polyvinyl Chloride

Colorite Polymers

Message:

Unichem 8312GA-05 is a Flexible Polyvinyl Chloride product. It can be processed by injection molding and is available in North America. Applications of Unichem 8312GA-05 include food contact applications and medical/healthcare.

Characteristics include:

Non-Toxic

Sterilizable

General Information			
Features	Good Color Stability		
	Non-Toxic		
	Radiation Sterilizable		
Uses	Food Service Applications		
	Medical/Healthcare Applications		
Agency Ratings	FDA Food Contact, Unspecified Rating		
Appearance	Clear/Transparent		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.25	g/cm ³	ASTM D792
Molding Shrinkage - Flow	1.0 to 2.0	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	83		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	18.6	MPa	ASTM D638
Tensile Elongation (Yield)	350	%	ASTM D638
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	11.0	MPa	ASTM D412
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-27.2	°C	ASTM D746
Injection	Nominal Value	Unit	
Processing (Melt) Temp	166 to 177	°C	
Mold Temperature	10.0 to 37.8	°C	
Back Pressure	0.689 to 2.76	MPa	
Screw Speed	40 to 100	rpm	
Screw Compression Ratio	2.0:1.0 to 3.0:1.0		

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