

RTP 4007 TFE 5

Polyphthalamide

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 40% filler by weight		
Additive	PTFE lubricant (5%)		
Features	Lubrication		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.58	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.20	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.20	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	13800	MPa	ASTM D638
Tensile Strength	207	MPa	ASTM D638
Tensile Elongation (Break)	1.0	%	ASTM D638
Flexural Modulus	13100	MPa	ASTM D790
Flexural Strength	296	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	110	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	750	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	277	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm, RTP Tested)	HB		UL 94
Additional Information			
Molding Shrinkage, ASTM D955, 0.25in: 3 mil/inTensile Elongation, ASTM D638: 1-3%			
Injection	Nominal Value	Unit	

Rear Temperature	310 - 338	°C
Middle Temperature	310 - 338	°C
Front Temperature	310 - 338	°C
Mold Temperature	121 - 149	°C
Injection Pressure	68.9 - 138	MPa

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Recommended distributors for this material

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