

CERTENE™ LDF-0221J

Low Density Polyethylene
Muehlstein

Message:

LDF-0221J is a certified prime grade specially designed for EXTRUSION of heavy duty Blown Film for industrial applications requiring excellent mechanical properties, such as heavy duty sacks, shipping bags, shrink wrapping pallet hoods, construction, agriculture and greenhouses. LDF-0221J features excellent processability and films exhibit high toughness, high impact and tear strength, and excellent shrink properties. LDF-0221J contains high antiblock, no UV stabilizer and no slip. LDF-221J complies with FDA regulation 21CFR 177.1520 (c) 2.1 + 2.2 and most international regulations concerning the use of Polyethylene in contact with food articles.

General Information			
Additive	High caking resistance		
Features	Low density		
	High caking resistance		
	Industrial resin		
	Impact resistance, high		
	Workability, good		
	Good tear strength		
	Good toughness		
Uses	Compliance of Food Exposure		
	Films		
	Bags		
	Industrial application		
	Architectural application field		
	Agricultural application		
	Shrinkable film		
Agency Ratings	Heavy packing bag		
	FDA 21 CFR 177.1520(c) 2.1		
Forms	FDA 21 CFR 177.1520(c) 2.2		
	Particle		
Processing Method	Blow film		
Physical	Nominal Value	Unit	Test Method
Density	0.921	g/cm³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	0.25	g/10 min	ASTM D1238
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	51	µm	ASTM D882
secant modulus			
1% secant, MD: 51 µm	172	MPa	ASTM D882

1% secant, TD: 51 μm	207	MPa	ASTM D882
Tensile Strength			ASTM D882
MD: Yield, 51 μm	10.3	MPa	ASTM D882
TD: Yield, 51 μm	9.65	MPa	ASTM D882
MD: Fracture, 51 μm	24.8	MPa	ASTM D882
TD: Fracture, 51 μm	24.1	MPa	ASTM D882
Tensile Elongation			ASTM D882
MD: Fracture, 51 μm	130	%	ASTM D882
TD: Fracture, 51 μm	600	%	ASTM D882
Dart Drop Impact (51 μm)	180	g	ASTM D1709A
Elmendorf Tear Strength			ASTM D1922
MD : 51 μm	320	g	ASTM D1922
TD : 51 μm	120	g	ASTM D1922

Additional Information

Film Specimen: 2.0 mils (51 μm) film, 30 mil die gap, melt temperature 380-430°F (195-220°C), blow-up-ratio 2.5 :1.

Extrusion	Nominal Value	Unit
Melt Temperature	193 - 221	°C

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