Yuyao PA 02MC

Polyamide 66/6 Copolymer

Yuyao Tenglong Plastics Co., Ltd.

Message:

Yuyao PA 02MC is a Polyamide 66/6 Copolymer (Nylon 66/6) product. It can be processed by injection molding and is available in Asia Pacific. Applications of Yuyao PA 02MC include electrical/electronic applications, appliances, automotive and tools. Characteristics include: Flame Rated Flame Retardant Good Processability Heat Resistant High Strength

General Information					
Additive	Flame Retardant				
Features	Flame Retardant				
	Good Electrical Properties				
	Good Processability				
	High Heat Resistance				
	High Strength				
	Self Extinguishing				
Uses	Appliance Components				
	Automotive Under the Hood				
	Communication Applications				
	Computer Components				
	Connectors				
	Electrical Parts				
	Power/Other Tools				
Processing Method	Injection Molding				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.18	g/cm³	ASTM D792		
Molding Shrinkage - Flow	0.50 to 0.80	%	ASTM D955		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength	80.0	MPa	ASTM D638		
Tensile Elongation (Break)	9.0	%	ASTM D638		
Flexural Modulus	2800	MPa	ASTM D790		
Flexural Strength	100	MPa	ASTM D790		
Impact	Nominal Value	Unit	Test Method		
Notched Izod Impact (Area)	9.00	kJ/m²	ASTM D256		
Thermal	Nominal Value	Unit	Test Method		

Deflection Temperature Under Load (1.8				
MPa, Unannealed)	80.0	°C	ASTM D648	
Electrical	Nominal Value	Unit	Test Method	
Volume Resistivity	1.0E+15	ohms·cm	ASTM D257	
Flammability	Nominal Value	Unit	Test Method	
Flame Rating			UL 94	
1.60 mm	V-0			
3.20 mm	V-0			
Injection	Nominal Value	Unit		
Drying Temperature	90.0 to 95.0	°C		
Drying Time	5.0 to 8.0	hr		
Processing (Melt) Temp	220 to 245	°C		
Mold Temperature	40.0 to 80.0	°C		
Injection Pressure	80.0 to 100	MPa		

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