THERMOLAST® K TP6HPG (Series: EX/UV)

Thermoplastic Elastomer

KRAIBURG TPE

Message:

The EX/UV Series is your material solution for applications requiring high UV resistance. The compounds are both RAL GZ 716 and CSTB/DER/BV-PEM approved.

Typical applications

Distance profiles

Edge guards

Molded parts (solar equipment)

Seals

Material advantages

Adhesion to PP

Alternative to EPDM and PVC-P

Easy coloring (compounds in natural colors)

Excellent mechanical properties

Excellent UV- and weather resistance

Excellent weldabililty

Halogen-free

No interaction with other materials (e.g. PVC-U, PP, PS, ABS, POM, PA, PC, PMMA)

Recyclable

Resistant to acrylic paints

| General Information | | | | |
|--------------------------|-------------------------|-------|-------------|--|
| Features | Good Adhesion | | | |
| | Good UV Resistance | | | |
| | Good Weather Resistance | | | |
| | Halogen Free | | | |
| | Recyclable Material | | | |
| | Weldable | | | |
| | | | | |
| Uses | Profiles | | | |
| | Seals | | | |
| | | | | |
| Agency Ratings | CSTB DER/BV-PEM | | | |
| | RAL GZ 716/1 | | | |
| | | | | |
| Appearance | Grey | | | |
| Processing Method | Extrusion | | | |
| | Injection Molding | | | |
| | | | | |
| Physical | Nominal Value | Unit | Test Method | |
| Density | 1.13 | g/cm³ | ISO 1183 | |
| Hardness | Nominal Value | Unit | Test Method | |
| Shore Hardness (Shore A) | 55 | | ISO 7619 | |
| Elastomers | Nominal Value | Unit | Test Method | |

| Tensile Stress ¹ (Yield) | 9.00 | MPa | ISO 37 |
|---|---------------------|------|---------|
| Tensile Elongation ² (Break) | 800 | % | ISO 37 |
| Compression Set ³ | | | ISO 815 |
| -25°C, 24 hr | 73 | % | |
| 23°C, 72 hr | 18 | % | |
| 70°C, 24 hr | 33 | % | |
| Extrusion | Nominal Value | Unit | |
| Drying Temperature | 60.0 to 80.0 | °C | |
| Drying Time | 2.0 to 4.0 | hr | |
| Cylinder Zone 1 Temp. | 160 | °C | |
| Cylinder Zone 2 Temp. | 180 | °C | |
| Cylinder Zone 3 Temp. | 200 | °C | |
| Die Temperature | 200 to 230 | °C | |
| NOTE | | | |
| 1. | Type S2, 200 mm/min | | |
| 2. | Type S2, 200 mm/min | | |
| 3. | Method A | | |

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Recommended distributors for this material

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