MARPOL® COPP 10.2.0

Polypropylene Impact Copolymer

Marco Polo International, Inc.

Message:

MARPOL® COPP 10.2.0 is a medium impact copolymer of polypropylene for use in injection molding applications. This resin has a good balance of physical properties and excellent dimensional stability.

General Information			
Features	Good Dimensional Stability		
	Impact Copolymer		
	Medium Impact Resistance		
Uses	Battery Cases		
	Lids		
Processing Method	Injection Molding		
Physical Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/2.16			
kg)	10	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	106		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	23.4	MPa	ASTM D638
Tensile Elongation (Yield)	6.0	%	ASTM D638
Flexural Modulus - 1% Secant	1030	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
0°C	80	J/m	
23°C	110	J/m	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	85.0	°C	ASTM D648

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