Estane® UB410B TPU

Thermoplastic Polyurethane Elastomer (Polyester)

Lubrizol Advanced Materials, Inc.

Message:

Type: Estane® UB410B is a Shore 70A, polyester based, hot melt adhesive with excellent low temperature flexibility thermoplastic polyurethane (TPU). Uses: Extrusion, Powder Coating

General Information			
Features	Low Temperature Flexibility		
	Soft		
Uses	Adhesives		
Appearance	Translucent		
Forms	Pellets		
Processing Method	Coating		
	Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.18	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR)			ASTM D1238
140°C/2.16 kg	8.0	g/10 min	
160°C/2.16 kg	15	g/10 min	
180°C/2.16 kg	35	g/10 min	
200°C/2.16 kg	80	g/10 min	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	70		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Glass Transition Temperature	-30.0	°C	ASTM D3418
Kofler Melting Temperature	86	°C	SRTM 3022-9
Injection	Nominal Value		
Screw L/D Ratio	17.0:1.0		

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