

RTP 4085 AR 15

Polyphthalamide

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
-Preliminary Product Data per RTP Co.-

General Information			
Filler / Reinforcement	Aramid fiber, 15% filler by weight		
	Carbon fiber reinforced material, 30% filler by weight		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.38	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.030	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.20	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	125		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	24100	MPa	ASTM D638
Tensile Strength	241	MPa	ASTM D638
Tensile Elongation (Break)	1.5	%	ASTM D638
Flexural Modulus	22800	MPa	ASTM D790
Flexural Strength	359	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	53	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	530	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	282	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (1.59 mm, RTP Tested)	HB		UL 94
Additional Information			
Mold Shrinkage, Linear-Flow, ASTM D955, 0.25in.: 0.8mil/in.			

Injection	Nominal Value	Unit
Rear Temperature	307 - 343	°C
Middle Temperature	307 - 343	°C
Front Temperature	307 - 343	°C
Mold Temperature	135 - 163	°C
Injection Pressure	68.9 - 124	MPa

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Recommended distributors for this material

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