

Pinnacle PP 1512I

Polypropylene Homopolymer

Pinnacle Polymers

Message:

11 MELT FLOW HOMOPOLYMER FOR FIBER SPINNING

Pinnacle Polymers Polypropylene 1512I is made via UNIPOL™ PP technology, which utilizes gas-phase fluidized bed reactors with a high activity catalyst system to ensure uniform physical properties and lot-to-lot consistency.

This product is intended for fiber spinning and other critical extrusion applications.

The 1512I product provides:

- Excellent color processing stability
- Superior fiber spinning characteristics
- Resistance to gas fading
- Enhanced fiber resiliency
- Excellent lot-to-lot consistency

Pinnacle's polypropylene, as marketed by Pinnacle Polymers, in natural, uncolored pellet form complies with appropriate requirements of CFR Title 21, Part 177, Subpart B, Section 177.1520 (c) 1.1a entitled "Olefin Polymers" of the Food Additives Amendment of 1958 to the United States Food, Drug and Cosmetics Act of 1938.

General Information			
Features	Food Contact Acceptable		
	Gas-fading Resistant		
	Good Color Stability		
	Good Processing Stability		
	Homopolymer		
	Resilient		
Uses	Fibers		
Agency Ratings	FDA 21 CFR 177.1520(c) 1.1a		
Forms	Pellets		
Processing Method	Extrusion		
	Fiber (Spinning) Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	11	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield, 3.20 mm, Injection Molded)	34.5	MPa	ASTM D638
Tensile Elongation ² (Yield, 3.20 mm, Injection Molded)	9.0	%	ASTM D638
Flexural Modulus - 1% Secant ³ (3.20 mm, Injection Molded)	1660	MPa	ASTM D790A
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact ⁴ (23°C, 3.20 mm, Injection Molded)	32	J/m	ASTM D256

NOTE	
1.	Type I, 51 mm/min
2.	Type I, 51 mm/min
3.	Type I, 1.3 mm/min
4.	Type I

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