

Plexiglas® Satinice df23 7H

Polymethyl Methacrylate Acrylic
Evonik Industries AG

Message:

PLEXIGLAS® Satinice df23 7H, based on PLEXIGLAS® 7H, is characterized by diffuse scattering of light.
Typical properties of PLEXIGLAS® molding compound are
good flow
high mechanical strength, surface hardness and mar resistance
very good weather resistance.
Special properties of PLEXIGLAS® Satinice df23 7H are
excellent lightdiffusion combined with excellent light transmission,
matte surfaces can be obtained by varying the extrusion parameters.
Application:
Used for extruding profiles and sheets for lighting engineering applications
Examples:
luminaire covers, displays, projection screens and similar applications

General Information			
UL YellowCard	E65495-100986375		
Features	Good Flow		
	Good Weather Resistance		
	High Hardness		
	High Strength		
	Light Stabilized		
Uses	Displays		
	Lighting Diffusers		
	Profiles		
	Sheet		
Forms	Pellets		
Processing Method	Extrusion		
Multi-Point Data	Isothermal Stress vs. Strain (ISO 11403-1)		
	Secant Modulus vs. Strain (ISO 11403-1)		
	Shear Modulus vs. Temperature (ISO 11403-1)		
	Viscosity vs. Shear Rate (ISO 11403-2)		
Physical	Nominal Value	Unit	Test Method
Density	1.19	g/cm³	ISO 1183
Melt Volume-Flow Rate (MVR) (230°C/3.8 kg)	0.950	cm³/10min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3400	MPa	ISO 527-2/1
Tensile Stress (Break)	70.0	MPa	ISO 527-2/5

Tensile Strain (Break)	6.0	%	ISO 527-2/5
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	1.8	kJ/m ²	ISO 179/1
Charpy Unnotched Impact Strength (23°C)	20	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	101	°C	ISO 75-2/B
1.8 MPa, Unannealed	97.0	°C	ISO 75-2/A
Glass Transition Temperature	106	°C	ISO 11357-2
Vicat Softening Temperature	105	°C	ISO 306/B50
CLTE - Flow (0 to 50°C)	6.3E-5	cm/cm/°C	ISO 11359-2
Flammability	Nominal Value	Unit	Test Method
Glow Wire Ignition Temperature	700	°C	IEC 60695-2-13
Fire Rating	B2		DIN 4102
Half-Value Angle	21.0	°	DIN 5036
Optical	Nominal Value	Unit	Test Method
Transmittance ¹	81.0	%	ISO 13468-2
Extrusion	Nominal Value	Unit	
Drying Temperature	< 95.0	°C	
Drying Time	2.0 to 3.0	hr	
Melt Temperature	220 to 260	°C	
Die Temperature	220 to 260	°C	
NOTE			
1.	D65		

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

