

GAPEX® RPP40EA35UL-NA

Polypropylene Homopolymer

Ferro Corporation

Message:

GAPEX®RPP40EA35UL-NA is a polypropylene homopolymer (PP Homopoly) material, and its filler is 40% glass fiber reinforced material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific.

GAPEX®The main features of the RPP40EA35UL-NA are:

flame retardant/rated flame

Chemical coupling

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 40% filler by weight		
Features	Chemical coupling		
UL File Number	E79238N		
Appearance	Natural color		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.23	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	6.0	g/10 min	ASTM D1238
Molding Shrinkage			ASTM D955
Flow	0.20	%	ASTM D955
Transverse flow	0.90	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	93.1	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	3.0	%	ASTM D638
Flexural Modulus			ASTM D790
1% secant: 23°C	7600	MPa	ASTM D790
Tangent: 23°C	7690	MPa	ASTM D790
Flexural Strength (23°C)	140	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	80	J/m	ASTM D256
Unnotched Izod Impact (23°C)	450	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	157	°C	ASTM D648
1.8 MPa, not annealed	152	°C	ASTM D648
RTI Elec (1.50 mm)	65.0	°C	UL 746
RTI Imp (1.50 mm)	65.0	°C	UL 746
RTI (1.50 mm)	65.0	°C	UL 746
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94

Additional Information

The value listed as Unnotched Izod Impact, ASTM D256, was tested in accordance with ASTM D4812. Filler Content, ASTM D2584: 40.0% Testing and measurements were performed at 73 +/-3°F and 50 +/-5% relative humidity unless otherwise noted.

Injection	Nominal Value	Unit
Drying Temperature	71.1 - 82.2	°C
Drying Time	2.0 - 4.0	hr
Rear Temperature	221 - 238	°C
Middle Temperature	227 - 243	°C
Front Temperature	232 - 260	°C
Nozzle Temperature	232 - 260	°C
Processing (Melt) Temp	221 - 238	°C
Mold Temperature	37.8 - 65.6	°C
Injection Rate	Slow-Moderate	
Back Pressure	0.138 - 0.345	MPa
Cushion	5.08 - 12.7	mm

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