

PIVINEL™ PROD-1

Polyvinyl Chloride

HELLENIC CABLES S.A.

Message:

Description: PVC based compound for the production of soft plastic profile

Packaging: In PE bags of 25 kg or in big bags of approximately 1000 kg.

Use: Water proof aluminum profile, plate glass etc.

General Information		
Features	Soft	
Uses	Profiles	
Processing Method	Extrusion	
Physical	Nominal Value	Unit
Specific Gravity	1.26	g/cm ³
Hardness	Nominal Value	Unit
Shore Hardness (Shore A)	58 to 62	
Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	150	°C
Cylinder Zone 2 Temp.	160	°C
Cylinder Zone 3 Temp.	165	°C
Cylinder Zone 4 Temp.	170	°C
Cylinder Zone 5 Temp.	170	°C
Cylinder Zone 6 Temp.	170	°C
Cylinder Zone 7 Temp.	170	°C
Cylinder Zone 8 Temp.	170	°C
Cylinder Zone 9 Temp.	170	°C
Head Temperature	175	°C

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Recommended distributors for this material

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