

HiFill® PA6 IM 0240

Polyamide 6
Techmer Engineered Solutions

Message:

HiFill® PA6 IM 0240 is a Polyamide 6 (Nylon 6) product filled with filler. It can be processed by injection molding and is available in North America. Characteristics include:

Impact Modified
Impact Resistant

General Information			
Filler / Reinforcement	Filler		
Additive	Impact Modifier		
Features	High Impact Resistance		
	High Specific Gravity		
Appearance	Colors Available		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	2.39	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.50	%	ASTM D955
Water Absorption (24 hr)	0.40	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	59.3	MPa	ASTM D638
Tensile Elongation (Yield)	4.0	%	ASTM D638
Flexural Modulus	6550	MPa	ASTM D790
Flexural Strength	96.5	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	120	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	152	°C	ASTM D648

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

