

MARPOL® COPP 10.NB

Polypropylene Copolymer

Marco Polo International, Inc.

Message:

Applications: Automotive fender liners and consumer products

FDA Status: This resin complies with FDA regulation 21 CFR 177.1520 (c)3.1a, and may be used as articles or components of articles intended for packaging or holding food, except during cooking.

General Information			
Features	Copolymer		
	Food Contact Acceptable		
Uses	Automotive Exterior Parts		
	Consumer Applications		
Agency Ratings		FDA 21 CFR 177.1520(c) 3.1a	
Physical	Nominal Value	Unit	Test Method
Density	0.890	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	10	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	83		ASTM D785
Durometer Hardness (Shore D)	57		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield)	23.0	MPa	ASTM D638
Flexural Modulus			ASTM D790
Secant ²	965	MPa	
Tangent ³	1100	MPa	
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-30°C	64	J/m	
0°C	110	J/m	
23°C	No Break		
Instrumented Dart Impact (-30°C, Total Energy)	28.2	J	ASTM D3763
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	90.0	°C	
1.8 MPa, Unannealed	51.7	°C	
NOTE			
1.	50 mm/min		

2.	1.3 mm/min
3.	13 mm/min

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

