Asaflex[™] 845

Styrene Butadiene Styrene Block Copolymer

AKelastomers

Message:

Sheet extrusion grade. Highly compatible with GPPS (general-purpose polystyrene), for sheets with superior balance of transparency and impact resistance. Superior processability, enabling production of deep-draw containers and other products. It is supplied in pellet form. In blends with GPPS, sheets for drink cups and food containers, and IC magazine rails. Used alone for gardening ampoules and other products.

General Information				
Features	Copolymer			
	High Clarity			
	High Impact Resistance			
Uses	Containers			
	Cups			
	Food Containers			
	Lawn and Garden Equipment			
	Sheet			
Appearance	Clear/Transparent			
Forms	Pellets			
Processing Method	Sheet Extrusion			
Physical	Nominal Value	Unit	Test Method	
Density	1.02	g/cm³	ISO 1183	
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	7.0	g/10 min	ISO 1133	
Molding Shrinkage	0.20 to 0.80	%		
Water Absorption (23°C, 24 hr)	0.10	%	ISO 62	
Hardness	Nominal Value	Unit	Test Method	
Rockwell Hardness (R-Scale)	10		ISO 2039-2	
Shore Hardness (Shore D)	68		ISO 868	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Stress (Yield)	27.0	MPa	ISO 527-2/5	
Tensile Strain (Break)	40	%	ISO 527-2/5	
Flexural Modulus	1500	MPa	ISO 178	
Flexural Stress	34.0	MPa	ISO 178	
Impact	Nominal Value	Unit	Test Method	
Charpy Notched Impact Strength (Complete Break)	2.0	kJ/m²	ISO 179	
Charpy Unnotched Impact Strength	No Break		ISO 179	
Thermal	Nominal Value	Unit	Test Method	

Heat Deflection Temperature (1.8 MPa,			
Unannealed)	62.0	°C	ISO 75-2/A
Vicat Softening Temperature	81.0	°C	ISO 306/A50
Optical	Nominal Value	Unit	Test Method
Optical Transmittance (2000 µm)	Nominal Value 88.0	Unit %	Test Method ISO 3537

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