

# Lytex 9063FR

Epoxy; Epoxide  
Quantum Composites Inc.

Message:

Lytex 9063FR is a high performance, glass fiber reinforced epoxy sheet molding compound designed for military and aerospace structural applications requiring excellent mechanical properties, retention of properties at elevated temperatures, good chemical resistance and excellent electrical properties. Lytex 9063FR is a flame retarded version of Lytex 9063. Its use should be considered when a high level of flame retardancy is required for the molded component.

General Information			
Filler / Reinforcement	Glass Fiber,58% Filler by Weight		
Additive	Flame Retardant		
Features	Flame Retardant		
	Good Chemical Resistance		
	Good Electrical Properties		
Uses	Aerospace Applications		
	Military Applications		
Appearance	Black		
Forms	SMC - Sheet Molding Compound		
Processing Method	Compression Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.87	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow	0.10	%	ASTM D955
Water Absorption (24 hr)	0.080	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Barcol Hardness	67		ASTM D2583
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	193	MPa	ASTM D638
Flexural Modulus	16500	MPa	ASTM D790
Flexural Strength	414	MPa	ASTM D790
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	302	°C	ASTM D648
Continuous Use Temperature	177	°C	ASTM D794
Thermoset	Nominal Value	Unit	
Shelf Life (-12°C)	26	wk	
Demold Time (138°C)	5.0 to 10	min	

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