Sasol Polymers PE LT159 (Extrusion/Blow molding)

Low Density Polyethylene

Sasol Polymers

Message:

Features
Tubular resin
Good flexibility
Applications
Blow moulded bottles and tubes
Pool hoses
Extruded profiles
Foamed polyethylene sheeting and profiles

General Information				
Additive	Antioxidation			
Features	Antioxidation			
	Foamable property			
	Good flexibility			
	Compliance of Food Exposure			
Uses	Pipe			
	Pipe fittings			
	Sheet			
	Bottle			
	Profile			
Agency Ratings	EC 1935/2004			
	FDA 21 CFR 177.1520(a)(3)(i)(c)(1)			
	FDA 21 CFR 177.1520(c) 3.1a			
Forms	Particle			
Processing Method	Blow molding			
	Foam treatment			
	Profile extrusion molding			
Physical	Nominal Value	Unit	Test Method	
Density	0.922	g/cm³	ASTM D1505	
Melt Mass-Flow Rate (MFR) (190°C/2.16				
kg)	0.75	g/10 min	ASTM D1238	
Environmental Stress-Cracking Resistance (100% Igepal CO-630, F50)	2.30	hr	ASTM D1693	
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Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	53		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹			ASTM D638
Yield	12.0	MPa	ASTM D638
Fracture	15.0	MPa	ASTM D638
Tensile Elongation ² (Break)	460	%	ASTM D638
Flexural Modulus	343	MPa	ASTM D790
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	98.0	°C	ASTM D1525
Extrusion instructions			

LT159 can be processed on all standard extrusion blow moulding equipment. Processing temperatures need to be optimised with any equipment, but the melt temperature should be typically 150°C - 180°C.

NOTE	
1.	500 mm/min
2.	500 mm/min

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