

3M™ Dyneon™ TFM™ Modified PTFE

Compound TFM 6220

Polytetrafluoroethylene

3M Advanced Materials Division

Message:

3M™ Dyneon™ TFM™ Modified PTFE Compound 6220 is a Polytetrafluoroethylene (PTFE) product. It can be processed by compression molding or sintering and is available in Europe or North America. Primary characteristic: antistatic.

General Information			
Additive	Antistatic		
	Pigment		
Features	Antistatic		
	Good Flow		
Processing Method	Compression Molding		
	Sintering		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	2.15	g/cm ³	ASTM D4745-06
Apparent Density	0.66	g/cm ³	ASTM D4894
Molding Shrinkage - Flow	4.7	%	ASTM D4894-07
Hardness	Nominal Value	Unit	Test Method
Shore Hardness ¹ (Shore D)	66		DIN 53505
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ² (Break)	29.0	MPa	ASTM D4745-06
Tensile Elongation ³ (Break)	400	%	ASTM D4745-06
Additional Information	Nominal Value	Unit	
Compression Molding Molding Pressure	35.0	MPa	
Compression Molding Temperature	23 to 26	°C	
Sintering Temperature	< 365	°C	
NOTE			
1.	Measured on sintered moldings		
2.	Measured on sintered moldings		
3.	Measured on sintered moldings		

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