## Milastomer<sup>™</sup> 6030BS

## Thermoplastic Vulcanizate

Mitsui Chemicals America, Inc.

## Message:

Milastomer™6030BS is a thermoplastic vulcanized rubber (TPV) material. This product is available in North America and is processed by injection molding. Typical application areas include: Handle

additive/masterbatch

General Information			
Uses	Composite		
	Soft handle		
Appearance	Black		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	0.880	g/cm³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/10.0			
kg)	30	g/10 min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ISO 48
Shaw A	59		ISO 48
Shaw A, 5 seconds	56		ISO 48
<b>F</b> 1 .			
Elastomers	Nominal Value	Unit	Test Method
Elastomers Tensile Stress <sup>1</sup> (100% Strain)	Nominal Value 1.40	Unit MPa	Test Method ISO 37
Tensile Stress <sup>1</sup> (100% Strain)	1.40	MPa	ISO 37
Tensile Stress <sup>1</sup> (100% Strain) Tensile Stress <sup>2</sup> (Break)	1.40 3.80	MPa MPa	ISO 37 ISO 37
Tensile Stress <sup>1</sup> (100% Strain) Tensile Stress <sup>2</sup> (Break) Tensile Elongation <sup>3</sup> (Break)	1.40 3.80	MPa MPa	ISO 37 ISO 37 ISO 37
Tensile Stress <sup>1</sup> (100% Strain) Tensile Stress <sup>2</sup> (Break) Tensile Elongation <sup>3</sup> (Break) Compression Set	1.40 3.80 480	MPa MPa %	ISO 37 ISO 37 ISO 37 ISO 815
Tensile Stress 1 (100% Strain)Tensile Stress 2 (Break)Tensile Elongation 3 (Break)Compression Set23°C, 22 hr	1.40   3.80   480   24	MPa MPa %	ISO 37 ISO 37 ISO 37 ISO 815 ISO 815
Tensile Stress <sup>1</sup> (100% Strain) Tensile Stress <sup>2</sup> (Break) Tensile Elongation <sup>3</sup> (Break) Compression Set 23°C, 22 hr 70°C, 22 hr	1.40     3.80     480     24     37	MPa MPa % %	ISO 37 ISO 37 ISO 37 ISO 815 ISO 815 ISO 815
Tensile Stress <sup>1</sup> (100% Strain) Tensile Stress <sup>2</sup> (Break) Tensile Elongation <sup>3</sup> (Break) Compression Set 23°C, 22 hr 70°C, 22 hr Thermal	1.40 3.80 480 24 37 Nominal Value	MPa MPa % % % Unit	ISO 37     ISO 37     ISO 37     ISO 815     ISO 815
Tensile Stress <sup>1</sup> (100% Strain) Tensile Stress <sup>2</sup> (Break) Tensile Elongation <sup>3</sup> (Break) Compression Set 23°C, 22 hr 70°C, 22 hr Thermal Brittleness Temperature	1.40 3.80 480 24 37 Nominal Value < -60.0	MPa MPa % % % Unit	ISO 37     ISO 37     ISO 37     ISO 815     ISO 815
Tensile Stress 1 (100% Strain)Tensile Stress 2 (Break)Tensile Elongation 3 (Break)Compression Set23°C, 22 hr70°C, 22 hrThermalBrittleness TemperatureAdditional Information	1.40 3.80 480 24 37 Nominal Value < -60.0	MPa MPa % % % Unit	ISO 37     ISO 37     ISO 37     ISO 815     ISO 815
Tensile Stress <sup>1</sup> (100% Strain)     Tensile Stress <sup>2</sup> (Break)     Tensile Elongation <sup>3</sup> (Break)     Compression Set     23°C, 22 hr     70°C, 22 hr     Thermal     Brittleness Temperature     Additional Information     All tests performed according to Mitsui met	1.40 3.80 480 24 37 Nominal Value < -60.0	MPa MPa % % % Unit	ISO 37     ISO 37     ISO 37     ISO 815     ISO 815
Tensile Stress <sup>1</sup> (100% Strain)     Tensile Stress <sup>2</sup> (Break)     Tensile Elongation <sup>3</sup> (Break)     Compression Set     23°C, 22 hr     70°C, 22 hr     Thermal     Brittleness Temperature     Additional Information     All tests performed according to Mitsui met     NOTE	1.40 3.80 480 24 37 Nominal Value < -60.0 hods.	MPa MPa % % % Unit	ISO 37     ISO 37     ISO 37     ISO 815     ISO 815

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